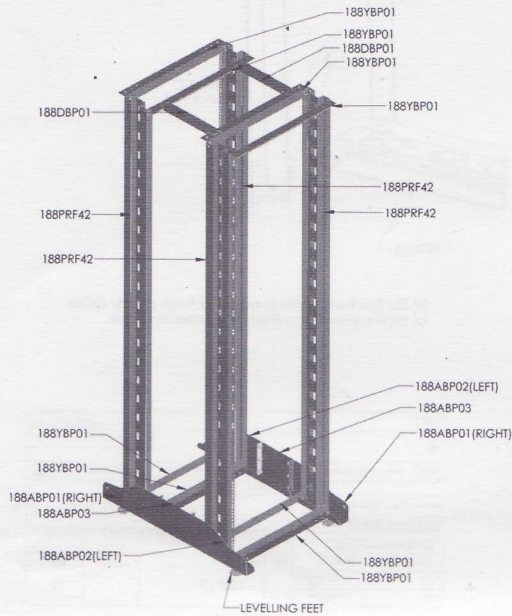
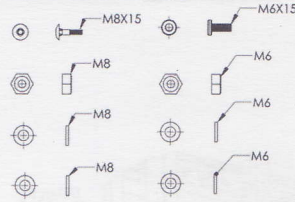


DOUBLE FRAME RELAY RACK - ECOFRAME

PART LIST



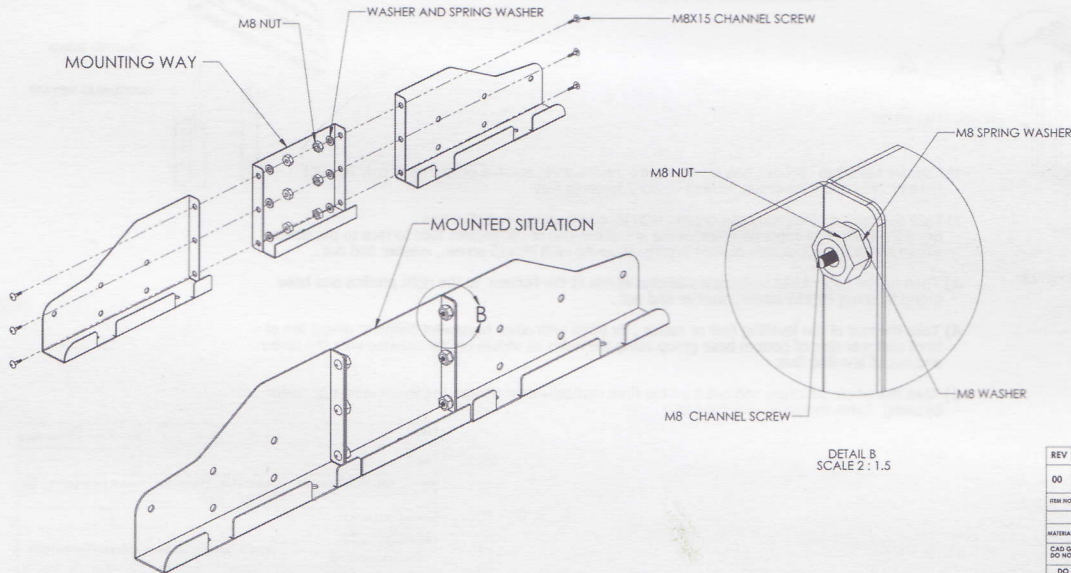
USED HARDWARE PARTS



CODE	NAME	NUMBER
188ABP01	D=800 Extension Kit	2
188ABP02	Base (Left)	2
188DBP01	Vertical Support	2
188YBP01	Horizontal Support	8
188PRF42	42U Profile	4
LEVELLING FEET	Levelling Feet or Castor	4
188ABP01	Base (Right)	2
M8X15	Channel Screw	66
M8	Nut	66
M8	Washer	66
M8	Spring Washer	66
M6X15	Screw	8
M6	Nut	8
M6	Washer	8
M6	Spring Washer	8

REV	DESCRIPTION	DATE	BY	CHKD
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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
MATERIAL: CRS1110 (A1) FINISH:				
CAD GENERATED DRAWING DO NOT MANUALLY UPDATE				
DO NOT SCALE DRAWING				
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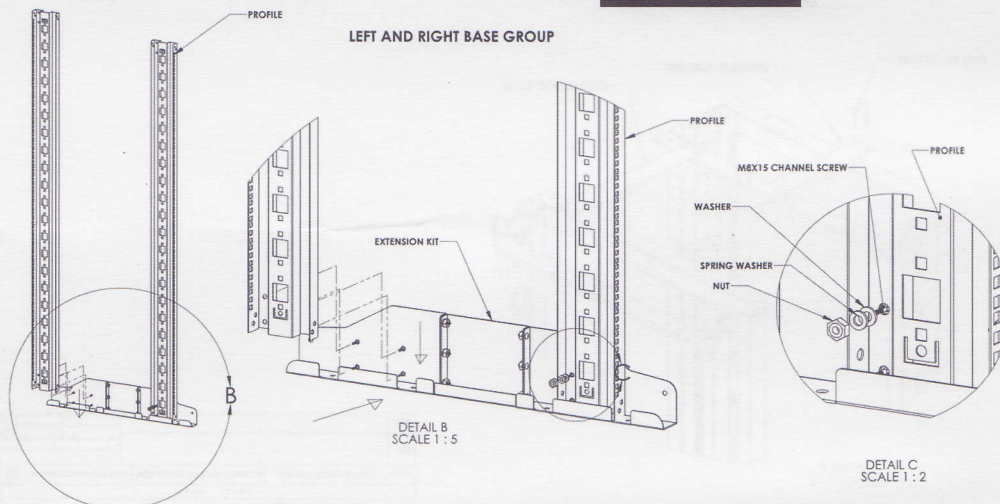
STEP 1



1) Take the two base parts and fix the extension kit between of them on the desk M8X15 screw of them there .

REV	DESCRIPTION	DATE	BY	CHKD
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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
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STEP 2

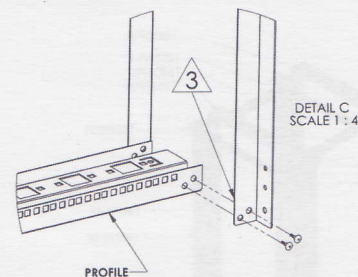
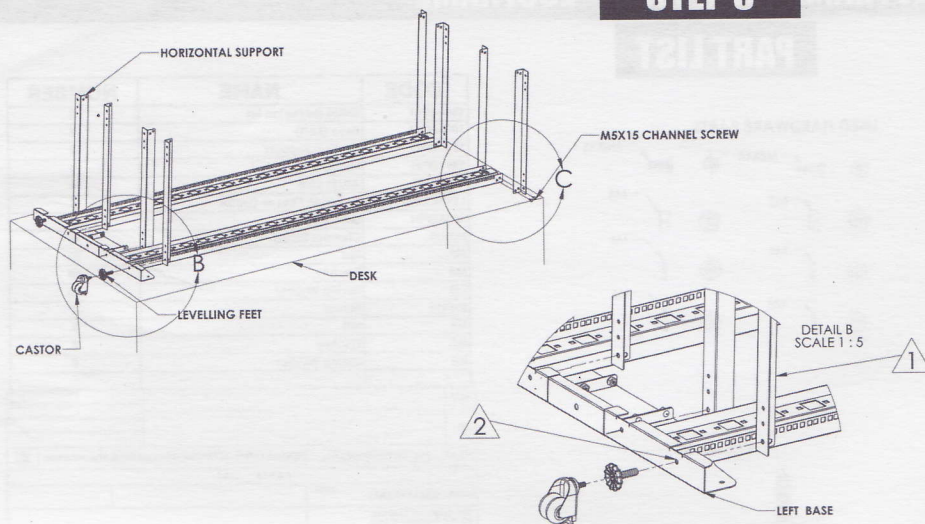


The front side of left frames which have square holes on it is fixed to the left base by using M8x15 screw , washer and nut . It is described as left profile and base group .

It is done same application for the right frames and right base group .

REV	DESCRIPTION	DATE	BY	CHKD
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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
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APPROVALS	DATE	SIZE	DWG NO	SHEET OF
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STEP 3



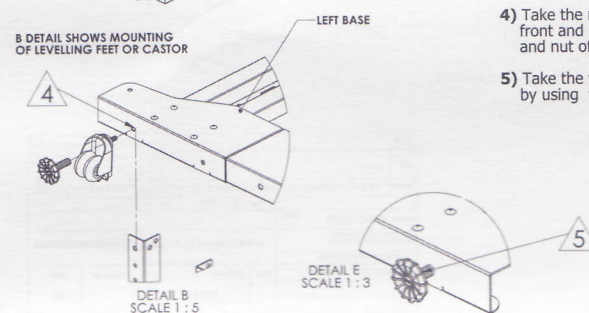
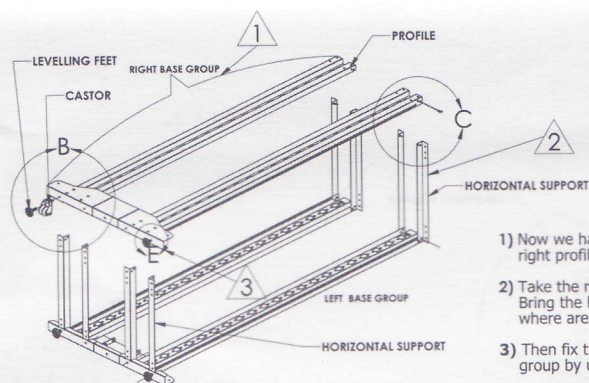
3) Fix the horizontal support to both upper sides of profiles by using M8x15 washer and nut.

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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
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DATE	21/04/2006			

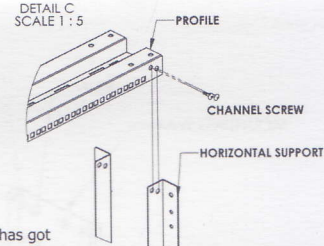
1) Fix the horizontal supports to the left and right side of left profiles by M8x15 screw, washer and nut.

2) Fix the one levelling feet to the first hole on the front base and fix the other levelling feet to the first hole on the rear base by using 3x8 with screw.

STEP 4

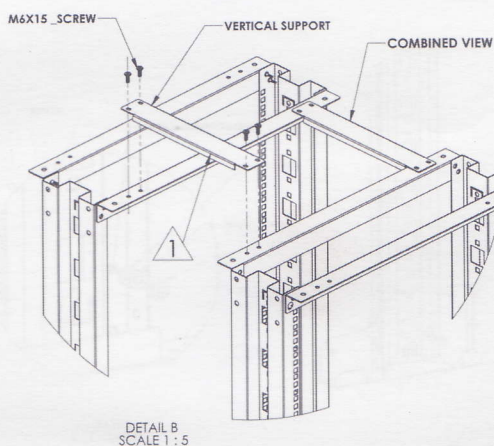
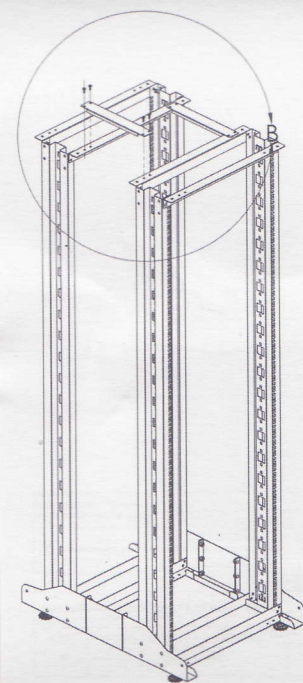


- Now we have two groups, one is with horizontal supports and the other one is only has got right profiles and base group without caster / levelling feet.
- Take the right profiles and base group, turn it counter clock wise direction. Bring the horizontal supports holes where are at the end of left profiles face to face to the holes where are at the upper side of right profiles by using with M8x15 screw, washer and nut.
- Then fix the two middle horizontal supports where at the bottom to the right profiles and base group by using M8x15 screw, washer and nut.
- Take the rest of the levelling feet or castor, fix them with other horizontal supports where are at front and rear side of bottom base group using the holes as shown on the drawing with the screw and nut of levelling feet.
- Take the whole structure and put it on the floor vertically then tighten the levelling feet or castor by using ferret socket wrench (no: 15).



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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
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APPROVALS	DATE	SIZE	DWG NO	SHEET OF REV
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DATE	21/04/2006			

STEP 5



- The vertical supports are fixed between the upper space of frames and to the holes on the horizontal supports by using M6x15 screws

REV				
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ITEM NO	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
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DATE	21/04/2006			